

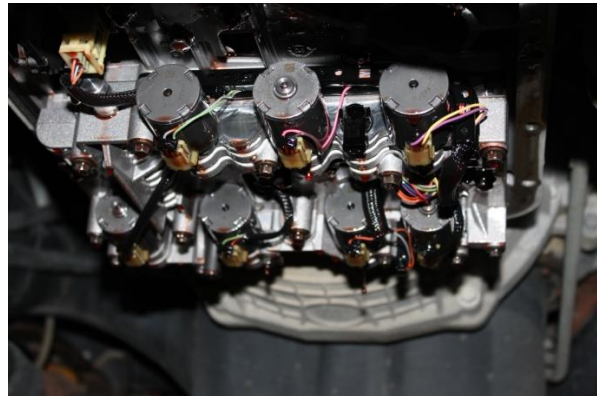
Solenoid Install Instructions

1. **DRAIN TRANSMISSION PAN**



2. Remove the 20 transmission pan bolts

3. Remove transmission filter

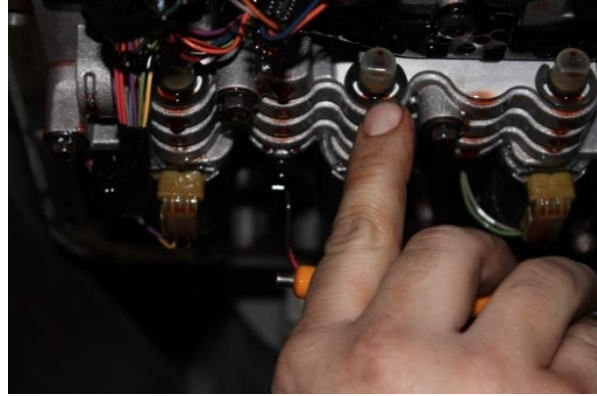


4. Remove solenoid connector

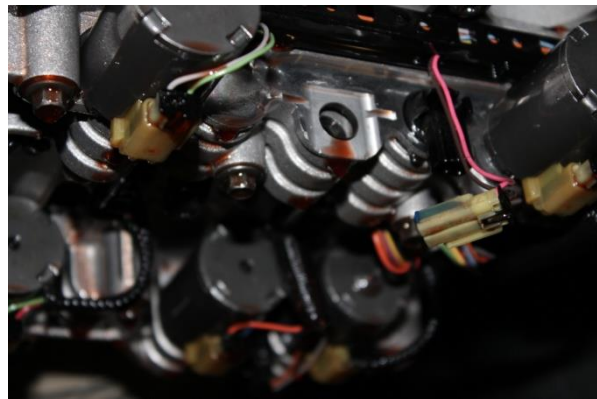


Solenoid Install Instructions

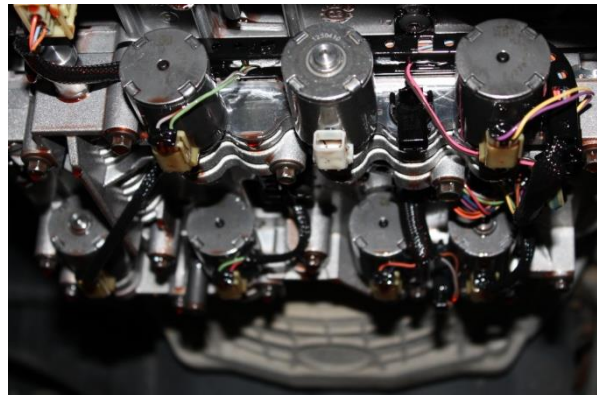
5. Remove solenoid retainer E clip



6. Pull to remove solenoid



7. Install new solenoid at a 6 o'clock position and then rotate to 7 o'clock position

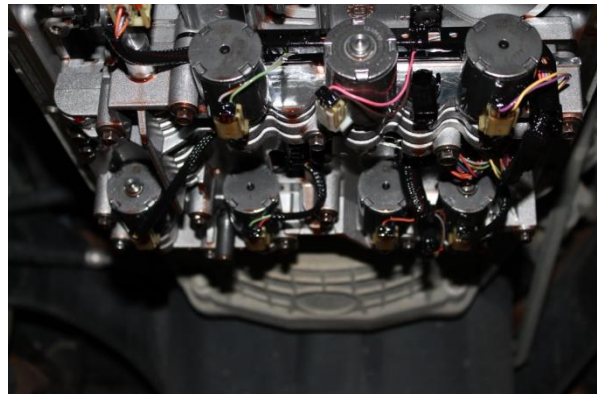


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8. Apply light pressure to install new solenoid (if needed tap with small deadblow hammer)
9. Reinstall solenoid retaining E clip
10. Reinstall transmission filter

11. Reconnect solenoid connector



12. Clean & reinstall transmission pan with reusable pan gasket
13. Torque down pan rail bolt to 11 ft/lbs and drain plug to 13 ft/lbs
14. Add fluid to recommended level of 7.5 quartz
15. Check level with vehicle running transmission in parked position

Installation video available at <http://youtu.be/dNzwdWthRYA>