



# Alternate Firing Order Camshaft LBZ/LMM Wiring Harness Pin Swap

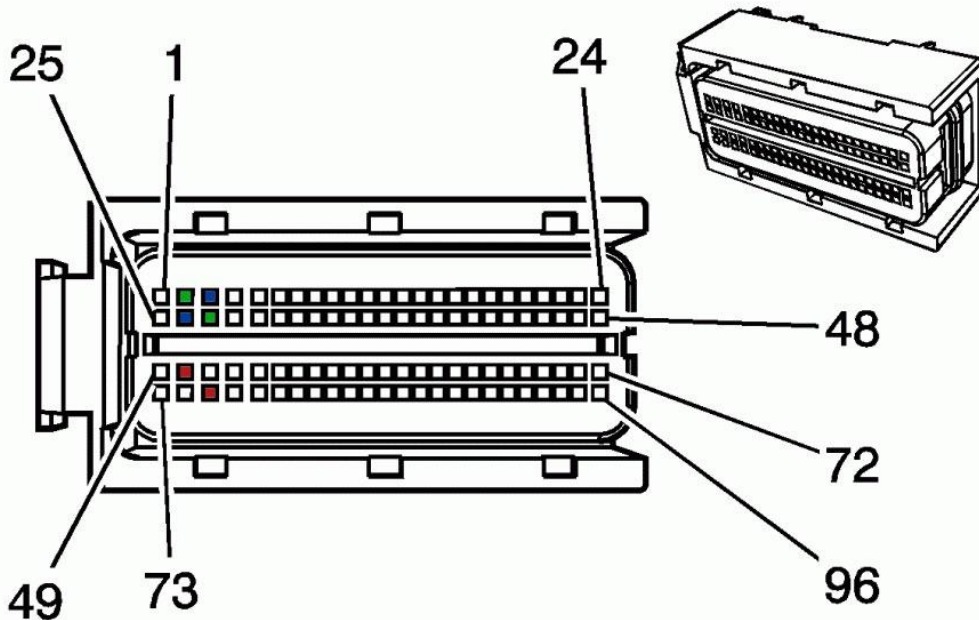
## 2006 - 2007 LBZ

Injectors Swapped -     2&5        7&6        8&3  
Pin Location -            75&50        3&26        2&27  
Connector - C1 Larger of the two ECM Connectors

## 2007.5 - 2010 LMM

Injectors Swapped -     2&5        7&6        8&3  
Pin Location -            75&50        3&26        2&27  
Connector - X1 Larger of the two ECM Connectors

Due to the nature of the alternate fire camshaft the wiring harness must be adjusted for it to function properly. The chart above notes the pins that need to be swapped for the specific injector that it correlates to.



**Note:** Do not remove timing key or washer. They are there to ensure the cam works properly.

**Note 2:** When setting the valve lash it is recommended to check the compression stroke of each individual cylinder. This is to help make sure you are setting things correctly

\*MINIMUM OF .050 THOU CRUSH HEAD GASKET RECOMMENDED TO INSTALL ALTERNATE FIRE CAM (EX. GM C GRADE HEAD GASKETS & COMETIC .060 HIGH PERFORMANCE STEEL MULTI USE HEAD GASKET)\*